

Product Name: SANTOPRENE TPV POWDER ADDITIVES
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SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: SANTOPRENE TPV POWDER ADDITIVES

Product Description: Elastomer

Intended Use: Additive

COMPANY IDENTIFICATION

Supplier: Celanese Sales U.S Ltd.
222 West Las Colinas Boulevard Suite 900N
TX 75039 Irving

**Email Address of the person responsible
for the SDS:**

HazCom@celanese.com

Telephone number:

+1 972-443-4000

Emergency Telephone number

Domestic North America: 800-424-9300 International Call
+1 703-527-3887 (Collect calls accepted)

SECTION 2 HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

CLASSIFICATION:

Combustible Dust

LABEL:

Pictogram: No Pictogram

Signal Word: Warning

Hazard Statements:

May form combustible dust concentrations in air.

Other hazard information:

HAZARD NOT OTHERWISE CLASSIFIED (HNOC): None as defined under 29 CFR 1910.1200.

PHYSICAL / CHEMICAL HAZARDS

WARNING: May form combustible dust concentrations in air (during processing/handling).

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HEALTH HAZARDS

If dust is generated, it could scratch the eyes and cause minor irritation to the respiratory tract. Dust may be irritating to eyes and respiratory tract.

ENVIRONMENTAL HAZARDS

Expected to be toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

NFPA Hazard ID:	Health: 1	Flammability: 1	Reactivity: 1
HMIS Hazard ID:	Health: 1	Flammability: 1	Reactivity: 1

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
ZINC OXIDE	1314-13-2	1 - < 5%	H400(M factor 1), H410(M factor 1)

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

SECTION 4 FIRST AID MEASURES

INHALATION

At ambient/normal handling temperatures, no adverse effects due to inhalation of dust are expected. In case of adverse exposure to vapors and / or aerosols formed at elevated temperatures, immediately remove the affected victim from exposure. Administer artificial respiration if breathing is stopped. Keep at rest.

SKIN CONTACT

Wash contact areas with soap and water.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

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Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING

Fire Fighting Instructions: Assure an extended cooling down period to prevent re-ignition. Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Explosion: Avoid generating dust; fine dust dispersed in air in sufficient concentration and in the presence of an ignition source is a potential dust explosion hazard.

Hazardous Combustion Products: Incomplete combustion products, Smoke, Fume

FLAMMABILITY PROPERTIES

Flash Point [Method]: N/A

Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D

Autoignition Temperature: N/A

SECTION 6

ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

PROTECTIVE MEASURES

Avoid contact with spilled material. Dust Deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (for example, clearing dust surfaces with compressed air). Prevent dust exposure to ignition sources. For example, use non-sparking tools and prohibit smoking, flares, sparks or flames in immediate area. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do it without risk. Do not touch or walk through spilled material. Prevent dust cloud. Small Dry Spills: With clean shovel place material into clean, dry container and cover loosely; move containers from spill area.

Water Spill: Stop leak if you can do it without risk. Material will sink. Consult an expert. No immediate action required.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction

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and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Prevent entry into waterways, sewers, basements or confined areas. For Large Spills: Cover spill with plastic sheet or tarpaulin to minimize spreading.

SECTION 7 HANDLING AND STORAGE

HANDLING

Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dust from material can accumulate electrostatic charges due to friction from transfer and mixing operations and cause an electrical spark (ignition source). Provide adequate precautions to ignition sources, such as electrical grounding and bonding, inert atmosphere or non-sparking tools. However, bonding and grounds may not eliminate the hazard for static accumulation. Consult local applicable standards for guidance. Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids and EN 61241, Electrical Apparatus for Use in the Presence of Combustible Dust for safe handling. Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Prevent small spills and leakage to avoid slip hazard.

Loading/Unloading Temperature: [Ambient]

Transport Temperature: [Ambient]

Transport Pressure: [Ambient]

Static Accumulator: This material is not a static accumulator.

STORAGE

Store in a cool, dry place. Do not store in open or unlabelled containers.

Storage Temperature: [Ambient]

Storage Pressure: [Ambient]

Suitable Containers/Packing: Bags (20/25kg); Boxes

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit / Standard			NOTE	Source
ZINC OXIDE	Fume.	TWA	5 mg/m3		N/A	OSHA Z1
ZINC OXIDE	Respirable fraction.	TWA	5 mg/m3		N/A	OSHA Z1
ZINC OXIDE	Total dust.	TWA	15 mg/m3		N/A	OSHA Z1
ZINC OXIDE	Respirable fraction.	STEL	10 mg/m3		N/A	ACGIH
ZINC OXIDE	Respirable fraction.	TWA	2 mg/m3		N/A	ACGIH

Exposure limits/standards for materials that can be formed when handling this product: For dusty conditions,

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OSHA recommends for particulates not otherwise regulated an 8-hour TWA of 15 mg/m³ (total dust), 5 mg/m³ (respirable fraction); ACGIH recommends for insoluble and poorly soluble particles not otherwise specified an 8-hour TWA of 10 mg/m³ (inhalable particles), 3 mg/m³ (respirable particles).

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

No biological limits allocated.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product are designed and maintained to minimize dust generation and accumulation. Ensure that dust-handling systems (such as exhaust ducts, dusts collectors, vessels, and processing equipment) are designed to minimize the potential for dust ignition and prevent explosion propagation. For example, use explosion relief vents, an explosion suppression system or inert equipment internals. Additional examples of proper equipment include using only appropriately classified electrical equipment and powered industrial trucks.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Particulate air-purifying respirator approved for dust / oil mist is recommended.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

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Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9	PHYSICAL AND CHEMICAL PROPERTIES
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Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Solid

Form: Powder

Color: White

Odor: None to Mild

Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 °C): < 2.6

Flammability (Solid, Gas): N/A

Flash Point [Method]: N/A

Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D

Autoignition Temperature: N/A

Boiling Point / Range: N/A

Decomposition Temperature: N/D

Vapor Density (Air = 1): N/A

Vapor Pressure: N/A

Evaporation Rate (n-butyl acetate = 1): N/A

pH: N/A

Log Pow (n-Octanol/Water Partition Coefficient): N/A

Solubility in Water: Negligible

Viscosity: N/A

Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/D

Melting Point: N/D

Hygroscopic: No

SECTION 10	STABILITY AND REACTIVITY
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REACTIVITY: See sub-sections below.

STABILITY: Material is stable under normal conditions.

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CONDITIONS TO AVOID: Excessive heat.

MATERIALS TO AVOID: N/D

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11	TOXICOLOGICAL INFORMATION
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INFORMATION ON TOXICOLOGICAL EFFECTS

<u>Hazard Class</u>	<u>Conclusion / Remarks</u>
Inhalation	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
Ingestion	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
Eye	
Serious Eye Damage/Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.
Sensitization	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: No end point data for material.	Not expected to be a skin sensitizer. Based on assessment of the components.
Aspiration: No end point data for material.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
Germ Cell Mutagenicity: No end point data for material.	Not expected to be a germ cell mutagen. Based on assessment of the components.
Carcinogenicity: No end point data for material.	Not expected to cause cancer. Based on assessment of the components.
Reproductive Toxicity: No end point data for material.	Not expected to be a reproductive toxicant. Based on assessment of the components.
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

OTHER INFORMATION

For the product itself:

Dust may be irritating to the eyes and respiratory tract.

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The following ingredients are cited on the lists below: None.

1 = NTP CARC

2 = NTP SUS

--REGULATORY LISTS SEARCHED--

3 = IARC 1

4 = IARC 2A

5 = IARC 2B

6 = OSHA CARC

SECTION 12	ECOLOGICAL INFORMATION
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The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

ECOTOXICITY

Material -- Expected to be toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Material -- Expected to be persistent.

SECTION 13	DISPOSAL CONSIDERATIONS
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Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Suitable routes of disposal are supervised incineration, preferentially with energy recovery, or appropriate recycling methods in accordance with applicable regulations and material characteristics at the time of disposal.

REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

SECTION 14	TRANSPORT INFORMATION
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LAND (DOT)

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCES, SOLID, N.O.S. (Zinc Oxide)

Hazard Class & Division: 9

ID Number: 3077

Packing Group: III

Marine Pollutant: Yes

ERG Number: 171

Label(s): 9

Transport Document Name: UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCES, SOLID, N.O.S. (Zinc Oxide), 9, PG III, MARINE POLLUTANT

LAND (TDG)

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCES, SOLID, N.O.S.

Hazard Class & Division: 9

UN Number: 3077

Packing Group: III

Special Provisions: 16

SEA (IMDG)

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCES, SOLID, N.O.S. (Zinc Oxide)

Hazard Class & Division: 9

EMS Number: F-A, S-F

UN Number: 3077

Packing Group: III

Marine Pollutant: Yes

Label(s): 9

Transport Document Name: UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCES, SOLID, N.O.S. (Zinc Oxide), 9, PG III, MARINE POLLUTANT

Footnote: Not subject to the provisions of UN3082 Environmentally hazardous substances liquid, n.o.s., if shipped in quantities of 5 liters or less per single or inner combination packaging as per IMDG code 2.10.2.7.

AIR (IATA)

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCES, SOLID, N.O.S. (Zinc Oxide)

Hazard Class & Division: 9

UN Number: 3077

Packing Group: III

Label(s) / Mark(s): 9, EHS

Transport Document Name: UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCES, SOLID, N.O.S. (Zinc Oxide), 9, PG III

[Footnote: Not subject to the provisions of UN3082 Environmentally hazardous substances liquid, n.o.s., if shipped in quantities of 5 liters or less per single or inner combination packaging as per Special Provision A197.]

SECTION 15

REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

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Listed or exempt from listing/notification on the following chemical inventories: Please contact Customer Service (see Section 1 for supplier contact information).

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

SARA (311/312) REPORTABLE GHS HAZARD CLASSES: Combustible Dust

SARA (313) TOXIC RELEASE INVENTORY:

Chemical Name	CAS Number	Typical Value
ZINC OXIDE	1314-13-2	1 - < 5%

The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations
ZINC OXIDE	1314-13-2	1, 4, 13, 15, 16, 18, 19

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL	6 = TSCA 5a2	11 = CA P65 REPRO	16 = MN RTK
2 = ACGIH A1	7 = TSCA 5e	12 = CA RTK	17 = NJ RTK
3 = ACGIH A2	8 = TSCA 6	13 = IL RTK	18 = PA RTK
4 = OSHA Z	9 = TSCA 12b	14 = LA RTK	19 = RI RTK
5 = TSCA 4	10 = CA P65 CARC	15 = MI 293	

Code key: CARC=Carcinogen; REPRO=Reproductive

SECTION 16	OTHER INFORMATION
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N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H400: Very toxic to aquatic life; Acute Env Tox, Cat 1

H410: Very toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 1

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

No revision information

The information and recommendations contained herein are, to the best of Celanese's knowledge and belief, accurate and reliable as of the date issued. You can contact Celanese to insure that this document is the most current available from Celanese. The information and recommendations are offered for the user's consideration and examination. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this

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product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted.

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